



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D4635-4**  
**Job Sheet 170890**



Part No: D4635-4

Job Qty: 3 ea

Part Name: Aft Ceiling Panel, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/23/18

Job Tracking No:

Due Date: 2/13/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV F SHEETS 16,17,18 IPP Rev. A New Issue 12/05/07 DL VERIFIED BY:JLM IPP Rev. B Dwg.  
Update 12/11/08 DL IPP Rev C Dwg. Update 13/07/09 DL IPP Rev. D Dwg, Update, Material Change 13/12/18  
DL IPP Rev. E Dwg. Update 14/01/09 DL IPP Rev F Dwg, Update 15/01/27 DL

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |            |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 110   | Purchasing | 3 pcs |            | 2/13/18  | 0.00      | 0.00    | Purchasing            |           | AT 18/03/21        |
| 140   | Packaging  | 3 pcs |            | 2/13/18  | 0.00      | 0.00    | Packaging2            |           | AT 18/03/21        |
| 150   | QC         | 3 pcs |            | 2/13/18  | 0.00      | 0.00    | QC6                   |           | 11 MAR 23 2018     |
| 170   | Packaging  | 3 pcs |            | 2/13/18  | 0.00      | 0.00    | Packaging3            |           | 9-89 01/16 18 5-23 |
| 180   | QC21-SA    | 3 Ea  |            | 2/13/18  | 0.00      | 0.00    | QC21                  |           |                    |

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs  
Descriptions: 150 - QC6- All purchased or subcontracted products  
170 - Identify as per dwg & Stock Location:  
180 - QC21- Final Inspection - Work Order Release

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### Job BOM

| Part / Item        | Component Name                       | Quantity             | Operation      | Container |
|--------------------|--------------------------------------|----------------------|----------------|-----------|
| D4635-4P           | Aft Ceiling Panel, RH                | 3 pcs (1 ea)         | 110-Purchasing | 5053551   |
| MLEXS.093-F6006-07 | GE Plastics Lexan Sheet (Light Grey) | 28.1700 sf (9.39 ea) | 110-Purchasing | m135517-2 |

### Part Specifications

Specifications could not be found.

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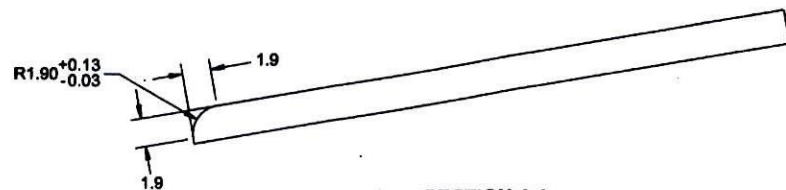


Aft Ceiling Panel, RH

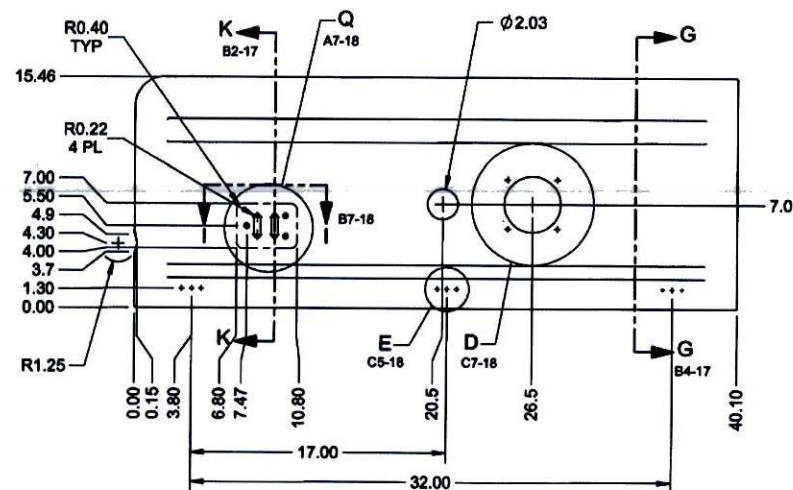
**PART NO:** D4635 - 4  
**Serial No/Batch:** S053616  
**Revision:**  
**Operation:**  
**Change No:**

**Packaging**

Mfg Date: 03/21/18  
Job No: 170890



SECTION J-J C2-16



D4635-4 RH, AFT CEILING PANEL

NOTES:

- 1) MATERIAL: F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.093 THICK  
(REF DART SPEC MLEXS.093-F6006-07)
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 2.66 lbs
  - 8) TEXTURE ON THIS SIDE
  - 9) TRIM D4635-4 PER TOOL DT9842
  - 10) THERMOFORM D4635-4 PER QSI 022 USING DT9850 TOOL
- MIN. THICKNESS AFTER FORMING:  
RIDGES/EDGES = 0.060  
ELSEWHERE = 0.070

RELEASED

2015 JAN 26

|          |            |          |                                                                                                                                                                                                                                                                                                   |                |
|----------|------------|----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| APPROVED | DESIGN     | RF       | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                          |                |
|          | DRAWN      | RF       |                                                                                                                                                                                                                                                                                                   |                |
|          | CHECKED    | AK       | DRAWING NO.                                                                                                                                                                                                                                                                                       | REV. F         |
|          | MFG. APPR. | DL       | D4635                                                                                                                                                                                                                                                                                             | SHEET 16 OF 18 |
|          | APPROVED   | HS       | TITLE                                                                                                                                                                                                                                                                                             | SCALE          |
|          | DE APPR.   | DS       | OUTBOARD CEILING PANELS                                                                                                                                                                                                                                                                           | NTS            |
| DATE     |            | 14.11.28 | <small>COPYRIGHT © 2013 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br/>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br/>WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |                |





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO038846

**Supplier:** PLA002-VC  
Plas-Tech  
115 Applewood Crescent  
Concord  
ON  
L4K 5C1 Canada  
Phone: 416-436-0004  
Fax: 416-736-0010

**PO No:** PO038846  
**PO Date:** 1/23/18  
**Due Date:** 2/6/18  
**Purchase Order  
Revision:**  
**Revision Date:**  
**Ship-To Contact:** Phone:

E-MAILED  
JAN 23 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

Feb-23

## Items

| Line Item                  | Part     | Supplier Part No | Item No | Description                                       | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|----------------------------|----------|------------------|---------|---------------------------------------------------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| 1                          | D4635-2P |                  |         | Fwd Ceiling Panel, RH<br>As per Dwg D4635 Rev. F  | Firmed | 2/6/18   | 4 pcs          | 0 pcs             | 4 pcs   | \$180.00/pcs     | \$720.00       |
| Line Item Note job# 170889 |          |                  |         |                                                   |        |          |                |                   |         |                  |                |
| 2                          | D4635-4P |                  |         | Aft Ceiling Panel, RH<br>As Per Dwg D4635 Rev. F. | Firmed | 2/6/18   | 3 pcs          | 0 pcs             | 3 pcs   | \$180.00/pcs     | \$540.00       |
| Line Item Note job# 170890 |          |                  |         |                                                   |        |          |                |                   |         |                  |                |
| Grand Total:               |          |                  |         |                                                   |        |          |                |                   |         | \$1,260.00       |                |

## Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

### Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Handwritten signature/initials

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# Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 38846 SO # 021976

|             |                              |                |                |         |                |
|-------------|------------------------------|----------------|----------------|---------|----------------|
| Part #      | <u>D4635-4</u> ✓             | Qty.           | <u>3</u> ✓     | Batch # | <u>-002</u>    |
| Description | <u>AFT CEILING PANEL, RH</u> | Material usage | <u>OFF CUT</u> | Lot#    | <u>M135517</u> |
| Part #      |                              | Qty.           |                | Batch # |                |
| Description |                              | Material usage |                | Lot#    |                |
| Part #      |                              | Qty.           |                | Batch # |                |
| Description |                              | Material usage |                | Lot#    |                |
| Part #      |                              | Qty.           |                | Batch # |                |
| Description |                              | Material usage |                | Lot#    |                |
| Part #      |                              | Qty.           |                | Batch # |                |
| Description |                              | Material usage |                | Lot#    |                |
| Part #      |                              | Qty.           |                | Batch # |                |
| Description |                              | Material usage |                | Lot#    |                |
| Part #      |                              | Qty.           |                | Batch # |                |
| Description |                              | Material usage |                | Lot#    |                |
| Part #      |                              | Qty.           |                | Batch # |                |
| Description |                              | Material usage |                | Lot#    |                |

Note: All parts are not identified as meeting QSI044.

By: AB  
(Approved QA Signatory)

Date: MARCH 20, 2018 C O F C # 045

Page: 1 of 1

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